CLAIMS

What is claimed is:

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1. A memory cell, comprising:

an insulating layer formed on a first electrode layer, said insulating layer having a first opening;

a stencil layer formed on said insulating layer, and having a second opening formed in an area of said first opening;

a phase-change material layer formed on a surface of said first electrode layer in said first opening; and

an electrically conductive layer comprising a first portion formed on said stencil layer and defining a second electrode layer, and a second portion formed on said phase-change material layer.

2. The memory cell according to claim 1, wherein said second portion of said electrically conductive layer forms a pillar structure which surrounds a sidewall of said phase-change material layer.

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3. The memory cell according to claim 2, wherein a bottom of said phase-change material layer is surrounded by said first electrode layer, and a remaining portion of said phase-change material layer is surrounded by said pillar structure.

- 4. The memory cell according to claim 2, wherein a gap is formed between a sidewall of said pillar structure and said insulating layer to thermally isolate said pillar structure.
- 5. The memory cell according to claim 1, wherein said stencil layer comprises one of platinum, germanium, and silicon.
 - 6. The memory cell according to claim 1, wherein said first electrode layer comprises a first electrically conductive material and said electrically conductive layer comprises a second electrically conductive material.
 - 7. The memory cell according to claim 6, wherein said first electrically conductive material and said second electrically conductive material comprise different materials, such that a Schottky barrier is formed at an interface of said pillar structure and said first electrode layer.
- 8. The memory cell according to claim 6, wherein said phase-change material layer comprises a chalcogenide, and said second electrically conductive material is less electrically resistive than an initial as-deposited amorphous phase of said chalcogenide.
- 9. The memory cell according to claim 6, further comprising:

a third electrically conductive material formed on said first electrode layer in said first opening, said phase-change material layer being formed on said third electrically conductive material, such that said phase-change material layer is surrounded by said second and third electrically conductive materials.

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- 10. The memory cell according to claim 9, wherein said second and third electrically conductive materials comprise a solid solution of Bi₂Te₃ and Sb₂Te₃.
- 11. The memory cell according to claim 10, wherein said solid solution comprises Bi₉Sb₃₁Te₆₀.
 - 12. The memory cell according to claim 7, wherein a temperature change of said phase-change material layer causes a change in a threshold voltage of said Schottky barrier, and wherein said change in said threshold voltage is used to read out the phase of the phase-change material.
 - 13. A method of fabricating a memory cell, comprising:

forming a first electrode layer using a first electrically conductive material, an insulating layer, and a stencil layer having an opening, in that order, on a substrate;

etching said insulating layer through said opening in said stencil layer, to expose a surface of said first electrode layer;

depositing a phase-change material layer through said opening in said stencil layer onto said surface of said first electrode layer; and

depositing a second electrically conductive material to form a second electrode layer and a pillar structure through said opening on said phase-change material layer, using an spread-angle for deposition which is greater than that for said phase-change material.

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14. The method according to claim 13, wherein said etching said insulating layer comprises undercut etching in which a portion of said insulating layer underneath said stencil layer is etched, such that an opening is formed in said insulating layer which has a larger diameter than said opening in said stencil layer.

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15. The method according to claim 13, further comprising:

lithographically defining bottom and top electrodes from said first electrically conductive material and said second electrically conductive material, respectively.

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16. The method according to claim 13, wherein said second electrically conductive material is deposited using a deposition beam having a spread-angle for deposition which is greater than the spread-angle for deposition for said phase-change material layer by using one of different deposition conditions, and different deposition techniques to form said phase-change material layer and said pillar structure.

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17. The method according to claim 13, wherein said phase-change material layer is deposited using a first directional beam, and said second electrically conductive material is deposited using a second directional beam having a broader angle of deposition than said first directional beam.

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18. The method according to claim 13, wherein said depositing said phase-change material layer and said depositing said second electrically conductive material comprise providing an angle of deposition by using one of a change in a beam characteristic and a change in substrate orientation.

19. The method according to claim 13, further comprising:

depositing a third electrically conductive material through said opening in said stencil layer onto said first electrode layer, said phase-change material layer being formed on said third electrically conductive material, such that said phase-change material layer is surrounded by said second and third electrically conductive materials.

- 20. The method according to claim 19, wherein said depositing said phase-change material layer comprises directionally depositing said phase-change material layer, such that said phase-change material layer is deposited off-center from said opening in said stencil layer.
- 21. The method according to claim 13, wherein said depositing said phase-change material layer comprises directionally depositing said phase-change material layer, such that said phase-change material layer is deposited off-center from said opening in said stencil layer.
- 22. The memory cell according to claim 1, wherein said phase-change material layer comprises a plurality of phase-change material layers formed in a multi-layer stack.
 - 23. The memory cell according to claim 22, wherein said plurality of phase-change material layers have different phase transition temperatures.
 - 24. The memory cell according to claim 23, wherein said multilayer stack further comprises at least one barrier layer formed between said plurality of phase-change material layers.

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